

Open the door to the cart and locate the four (4) screws holding the locking rod cover to the inside of the door. Two at the top and two at the bottom of the door.



Remove the cover exposing the the lock and rod assembly. Grab the bottom of the cover and pull out and downward to release the cover from the door being careful not to bend the cover plate



Remove the screw (1) from the bottom of the lock assembly that holds the u-shaped retaining bracket.



Remove the two (2) screws holding the lock assembly two halves together (to access the lower screw you will have to place the door in the locked position).

ALSO NOTE THAT YOU WILL NEED TO PLACE YOUR HAND AGAINST THE FRONT SIDE OF THE LOCK ASSEMBLY TO KEEP IT FROM FALLING.



Once the screws have been removed lift off the front half of the lock assembly and set it aside.

Holding the back half of the assembly with the rods, slide downward and outward to release the rod from the top of the door and then upward to remove completely from door.



Remove the two (2) screws and nuts holding the rods to the lock assembly and transfer to the new lock assembly.

Assembly is in the reverse order.



Step 1 - With the lock in the locked and closed position the locking bars top and bottom should be in the extended position.



Step 2 - Place the elliptical washer over square shaft as it is depicted in the photo.



Step 3 - Place the round flat washer over the elliptical washer.



Step 4 - Place the locking tab (your tab may vary) so that it is 90 degrees from the lock assembly as shown and re-insert the flange bolt and tighten.

In this position, from the front of the assembly you should be able to release the lever and rotate the latch arm counterclockwise 90 degrees thus lowering the locking bars. At this point the locking tab should be parallel to the lock assembly.